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WELDING PROCEDURE SEQUENCE (WPS)

A WPS is a document that describes how welding is to be carried out in production. They are recommended for all welding operations and many application codes and standards make the mandatory.

WPS information required is generally similar to that recorded on a Procedure Qualification Record (PQR) or Welding Procedure Approval Record (WPAR), except that ranges are usually permitted on thicknesses, diameters, welding current, materials, joint types etc.

If a WPS is used in conjunction with approved welding procedures then the ranges stated should be in accordance with the approval ranges permitted by the welding procedure.

However careful consideration should be given to the ranges specified to ensure they are achievable, as the ranges given by welding procedure standards do not always represent good welding practice.



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